**INCLUDED HARDWARE:**

- Pre-punched track (1)
- Track stops (2)
- 5” Hex lag bolts (3)
- 1” spacers (3)
- ½” spacers (6)
- Nylon fender washers (3)
- Fixed J-strap hanger (1)
- Loose J-strap hanger (1)
- 1¼” Carriage bolts (6)
- Keps nuts (6)
- ½” Hex bolt (1)
- ¼” hex bolt (1)
- ¼” spacer (1)
- Flange nuts (2)
- Hinges (4)
- ¼” Hinge screws (16)
- Sidewall pivot assembly (1)
- Door bottom plate (1)
- ¼” steel washer (1)
- 1¼” wood screws (4)
- Rubber bumper band (1)
- Clear bumper pads (6)
- 3/8” spacer (1)
- Flange nuts (2)
- Hinges (4)
- 5/8” Hinge screws (16)
- 11/4” Carriage bolts (6)
- 3/4” hex bolt (1)
- 3/4” hex bolt (1)
- 3/4” wood washer (1)
- 15/8” wood screws (4)
- Rubber bumper band (1)
- Clear bumper pads (6)
- Felt strips (1)
- 4” pull handle (1)
- Hinge drilling template (1)
- Door spacing template (1)

### Basic installation layouts

**Please note:** The hardware can be installed so the doors stack open either to the right or to the left. Illustrations throughout this document apply to doors stacking open to the right. To make the doors stack open to the left, follow the illustrations and instructions in mirror image, with all dimensions and components on the opposite sides.

#### STEP 1: drill tops of both doors

At the top of each panel on the end where a hanger will be attached, make a mark 1 1/8” in from the outer end of the panel and 5/8” in from the front of the panel.

Using a 3/8” bit, drill a hole 1/8” deep.

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#### STEP 2: drill bottom of the pivoting door panel

At the outer bottom corner of the door panel that will pivot, make a mark 1 1/8” in from the end and 5/8” in from the front.

Using a 3/8” bit, drill a hole 1” deep.

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#### STEP 3: attach door bottom plate to the pivoting door panel

Place the 3/4”x3” pivot plate against the outer bottom corner of the door panel that will pivot, so the non-countersunk hole in the plate aligns with the hole drilled in step 2. Attach the plate with two 1 1/4” wood screws.

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#### STEP 4: attach hinges to the doors

**Important:** Doors more than 7 feet tall require all four hinges. For best performance, shorter doors require only three hinges.

Place both door panels with the front sides down on a flat surface, with adjacent edges touching and tops and bottoms flush. Choose the three or four points where the hinges will be attached to the back of the panels. They should be approximately evenly spaced as shown. Insert the hinge drilling template between the panels at each point and insert the L-shaped door spacing template 3 to 5 feet away from the drilling template. Push both panels snugly against the two templates to keep them parallel. With a 1/4” bit, drill four pilot holes. Attach each hinge with four 3/4” hinge screws.

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#### STEP 5: drill holes for the hangers

Turn over the hinged panels so the front sides are up. Using a hanger as a template, place it snugly on the front of each panel 1/4” in from the outside edge as shown, with the upside down swivel bolt resting in the hole drilled in step 1. Mark each attachment point.

Using a 1/4” bit, drill a pilot hole through the door at each marked point, then use 1/8” bit to enlarge the pilot holes.

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#### STEP 6: attach the hangers

Using the carriage bolts and Keps nuts, attach the two hangers to the doors as shown. The hanger with a hole below the roller goes on the pivoting door panel. The hanger without a hole below the roller goes on the loose (non-pivoting) door panel.
**STEP 7: attach pull handle**

For best performance, the 4" pull handle should be installed on the door panel with the loose (non-pivoting) hanger, with the vertical center about 35° from the bottom of the panel.

Using the pull handle as a template, mark the two attachment points as shown. With a ¼" bit, drill pilot holes through the door panel at each point. Then use a ¼" bit to enlarge the pilot holes.

Attach the handle using the ¼" carriage bolts and keeps nuts as shown.

**STEP 8: mark track centerline**

Using a level, mark the centerline of the track on the wall. The centerline is a horizontal line at a height equal to the height of the door plus 1½" plus the desired floor gap in the range of ⅜" to 1⅛". (See the diagram in step 11.)

Each end of the track must be at least ⅜" away from any adjacent wall, trim or other obstruction.

Mark the locations where the first and last lag bolts will go. With a ¼" bit, drill a pilot hole at each mark.

**STEP 9: attach track**

Using a 5" hex lag bolt, one to three spacers*, and a fender washer, attach one end of the track to the wall.

Swing the other end of the track into position and attach it to the wall. Mark and drill a pilot hole and repeat the process for the round hole at the center of the track. A very short track may not have a center hole.

*Different combinations of spacers can be used to mount the track at various distances from the wall or header. See the side views of basic installation layouts on page 1.

**STEP 10: attach track stop and rubber bumper band**

On the loose (non-pivoting) end of the track, attach a track stop with the 1" hex bolt and a flange nut as shown. Hand tighten for now, so it can be adjusted in step 14.

Attach the rubber bumper band around the track stop where it will make contact with a hanger when the doors are closed.

**STEP 11: install sidewall pivot**

Screw the aviation nut on to the pivot so that the top of the nut is slightly closer to the floor than the desired floor gap (see step 8.) It will be further adjusted in step 14. Place the pivot washer over the pivot and on the aviation nut. Using two 1½" wood screws, attach the sidewall pivot at the base of the wall as shown. The pivot pin should align directly below the center of the obround hole near the end of the track.

**STEP 12: hang doors on track**

With an assistant, lift the assembled doors and position them so that the rollers are aligned with the track and the hole in the pivot plate is above the pivot pin.

Gently lower the doors into place, making sure that the grooves in the rollers sit correctly on the track and the pivot pin goes through hole in the pivot plate.

**STEP 13: attach fixed hanger stop**

Attach the fixed hanger to the track using the 1¼" hex bolt, the ¾" spacer, a track stop, and a flange nut. Hand tighten for now.

Fold open the doors so they are stacked on the pivoting side of the opening. Adjust swivel tension here. Attach an adhesive-backed felt strip to the top edge of the track as close as possible to the bottom of the loose hanger's roller. It will create a slight bump that will help the loose hanger stay in that position.

Note: The swivel tension in either hanger can be adjusted by slightly turning the nut directly below each roller on the L-shaped base. Lighter-weight doors may need less tension than the factory setting.

**STEP 14: attach clear bumper pads & make final adjustments**

Fold the doors to access the hinged edges. Attach the 6 adhesive-backed clear bumper pads, evenly spaced along one or both inner door edges. They provide tension to help keep the doors closed.

With a wrench, turn the aviation nut on the sidewall pivot (see step 11) so that the nut and washer are firmly against the pivot plate and the bottom of the door is high enough to clear any carpet or other floor obstruction.

Further adjust and tighten the two track stops so that they apply enough pressure to the door assembly to keep it closed. The obround holes in the stops and track allow for a wide range of adjustment.

Goldberg Brothers barn door hardware products are protected against manufacturing defects with a limited lifetime warranty. See our website for details and restrictions.

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